



Dart Aerospace Ltd.
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RB910-0002
Job Sheet 171035



Part No: RB910-0002

Job Qty: 2 ea

Part Name: Main Transmission Quill Drain Hose



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/26/18

Job Tracking No:

Due Date: 1/31/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RB910-0002 Rev7 IPP Rev A 17.12.04 New issue DP Verify DD/IPP Rev B 17.12.14 Re-draw DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		1/31/18	0.00	0.00	Start Up Small Fab-4		
180	Small Fab	2 pcs		1/31/18	0.00	0.00	Small Fab-9		
190	QC	2 pcs		1/31/18	0.00	0.00	QC5		
250	Packaging	2 pcs		1/31/18	0.00	0.00	Packaging3-2		
260	QC21-FG	2 Ea		1/31/18	0.00	0.00	QC21		

Part Op 180 - 1-Assemble -1 and -9 (press fit). 2-Assemble top level
Descriptions: 250 - Bag and tag

JAN 26 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
1315	Crimp Hose Clamp 9/16"	2 pcs (1 ea)	90-Start up Operation	
9464K44	O-Ring	2 Ea (1 ea)	90-Start up Operation	
K010-0608	Hose Ø1/2 OD x Ø3/8 ID x 12-1/2ft	12 ft (6 ea)	90-Start up Operation	
RB910-0002-1	Quill	2 Ea (1 ea)	90-Start up Operation	
RB910-0002-9	Hose End	2 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	1315	2	0	0
	9464K44	2	50	0
	K010-0608	12	54	0
	RB910-0002-1	2	2	0
	RB910-0002-9	2	2	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____ Ste _____		DISPOSITION _____		AGAINST DEPARTMENT/PROCESS _____	
Description Work C _____		Start up Operation Job No: 171035 01/26/18		Change No: _____ Operation: _____ Revision: _____ Original Serial #: S035758 PART NO: RB910-0002 Main Transmission Quill Drain Hose S035758 DART Aerospace 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com	
				Water Jet ☐ Prod. Eng. Coord. ☐ Engineering ☐ Quality ☐ Other ☐	
				MRB (QSI042) Approval _____	
				Completed By _____	
				Lead hand / Supervisor Approval Verification _____	
				QC / QA Coordinator Approval _____	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐		No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	
		Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐		Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabelled ☐ Fit/Function ☐ Misaligned/off center ☐	
				Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐	
		OTHER : _____			